

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

RÄDER-VOGEL® 

RÄDER-VOGEL Räder- und Rollenfabrik GmbH & Co. KG
Sperlsdeicher Weg 19-23
21109 Hamburg / Germany

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1042/HS/1540/23

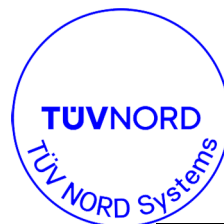
The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8121254505

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

March 2026



Hamburg, 26.06.2023

Dipl.-Ing. M. Kaschner

To verify the validity of the digital signature of the TÜV NORD Systems
employee, the installation of the TÜV NORD GROUP root certificate is
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: RÄDER-VOGEL Räder- und Rollenfabrik GmbH & Co. KG,
21109 Hamburg / Germany
Cert.-no.: 07/204/1042/HS/1540/23
Date of issue: 26.06.2023

1 Product(s) of the manufacturer

In the following depending on possibly further required certifications:
Wheels and castors

2 Product standards and other standards (see DIN EN ISO 3834-5)

- without -

DIN EN ISO 9606-1, DIN EN ISO 14732

DIN EN ISO 5817

(DIN EN ISO 15611) DIN EN ISO 15613

3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2 $R_{eH} \leq 355$ MPa

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa
135 MAG Metal active gas welding, fully mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa
111 E Manual metal arc welding	1.1, 1.2 $R_{eH} \leq 355$ MPa
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5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Sander, Jan	IWE	Responsible welding coordinator C
Kriesel, Christian	IWS	Support. welding coordinator B
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* The level of knowledge complies with ISO 14731 B, S or C